JOINTING

Elementfogbruk

Bemix Elementfogbruk is an expanding cement that is used for simple castings, joints and underpourings. The product is pumpable and can be used for filing cavities and underpouring for pillars and machines, as well as for filling core joints for element joints etc. Can also be used for other types of casting work such as stairs, foundations and supporting walls.

Work description

Application advice:

The surfaces of the joins should be clean and free of dust, damaged concrete, grease or other contaminants that could impair adhesion. Pre-water for at least 24 hours. Remove surface water immediately before casting. Rough surfaces give better adhesion. The concrete is applied manually and carefully packed. The concrete can also be pumped with a purpose-designed concrete pump. Ensure that joints and underpourings are always completely filled so as to avoid cavities.

Mixing:

Mixing is done mechanically for approximately 5 minutes in a slow-action mixer, such as a flat or free-fall mixer. Smaller quantities can be mixed with a mixer attachment. The concrete mix should have a temperature of approximately 20°C. Compensate cold dry material with warm water and vice versa.

After treatment:

Semi-hardened material can be adjusted with a finishing trowel. Free and undamaged surfaces should be treated immediately after casting with a thin, light misting of water that cannot mechanically damage the material. As soon as it is hard, water carefully and cover with plastic. Keep the concrete damp for at least a week after application and try to keep an even temperature of 15°C while it is curing. In sub-zero temperatures use Bemix Elementfogbruk FF.

Technical data

General		
Property	Value	Method
Consumption	25 kg gives about 12.5 litres of mix	
Binder type	Cement CEMII/A-V 52,5N	
Stone max	4 mm	
Recommended cast thickness	20–150 mm	
Water quantity	3.15–3.35 litres / 25 kg	
WCR with max water quantity	0,45	
Fresh mortar		
Property	Value	Method
Expansion	Approx 0.5 %	
Usable time at 20°C	Approx 30 min	
Begins to set after	Approx 2 h	

Finja cannot be held responsible for information other than that given in Technical data being correct. Conditions that are outside Finja's responsibility can be e.g. handling, treatment, working methods, possible reactions with other materials and

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Cured mortar		
Property	Value	Method
Compressive strength	> 50 MPa	EN 12190
Watertight	Yes	SS 137003:2015
Exposure class	XC4,XD2,XF3,XA2	SS 137003:2015

Packaging

The product is supplied in 25 kg bags and in 1,000 kg big sacks. The 25 kg sack consists partly of recycled plastic and recycle as soft plastic or according to local instructions in the municipality.

Storage

Use with in 24 months of the date of manufacture given on the pack. Store in a dry place. Use Big Bag with in 6 months.



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